

# DayGoal™



303 393 6040

888 393 0888

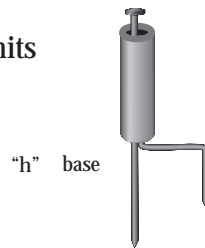
www.soccergoals.com

NOTE: The actual number of DayGoal aluminum tube sections and their interconnecting steel sleeves will vary, depending on the goal's WIDTH. All other components and parts are relatively uniform for 7X21, 6X12, 6X18 and 2mX4m DayGoals.

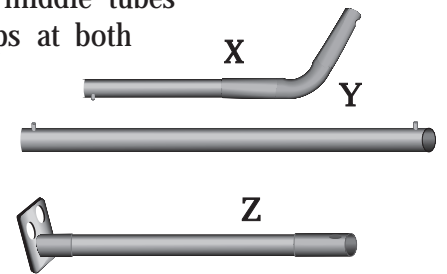
GENERAL ASSEMBLY: Assemble your DayGoal flat on the ground, first attaching the vertical posts to the upper corners, then the horizontal assembly, finally adding the goal's backstays. Stand goal upright, anchor the goal, then attach the net.

## DayGoal Components:

- A. 2 each Curved upper corners with welded, 3-inch "NUB" (Fig.2)
- B. 7 each Steel (12" long) Connecting Sleeves
- C. 10 each Aluminum pole sections, all of equal length
- D. 2 each "H" prong steel Base Units
- E. 4 each Steel Spikes
- F. 2 each Backstay Assemblies consisting of:
  - 2 each Curved, upper section with spring button snap at one end (X)
  - 2 each Aluminum 43" middle tubes with spring button snaps at both ends (Y)
  - 2 each Backstay Footers with angled baseplate (Z).



"h" base



## Assembly Detail:

1. VERTICALS: Using 4 alum tubes (C) and 2 Sleeves (B), form the 2 Verticals.
2. Attach Upper Corners (A) to tops of Verticals. NOTE: Welded "NUB" on the bent corner section is part of the VERTICAL aspect. (Fig. 2).
3. HORIZONTAL Assembly: Use remaining alum tubes and steel sleeves to form horizontal bar.
4. Insert Horizontal assembly into Upper Corner Units (A).

**Still flat on the ground, you now have a complete goal frame with short welded "NUBS" pointing straight up.**

5. Assemble the two Backstays (F): Insert the spring button snap end of the curved section (X) into the "NUB." Be sure button snaps through the hole in the "NUB".

Insert one end of the middle section (Y) into the curved section of (X). Attach the footer section (Z) to middle section (Y) snapping into place.

6. Set goal upright. Insert Bases (D) into bottom of Verticals. Anchor Bases.
7. Complete assembly by securing Backstop Footer using Spikes (E).
8. Attach Net.

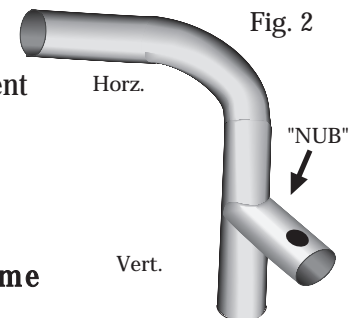


Fig. 2

